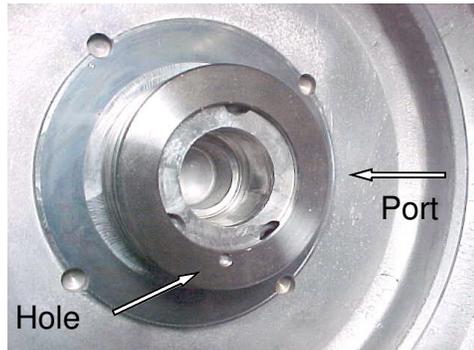


Problem: This post supports a sealing ring sleeve. If the sleeve comes loose, it blocks the port. The bushing in the center tends to self destruct and ruin the bushing fit in the case. This procedure addresses both of these problems.

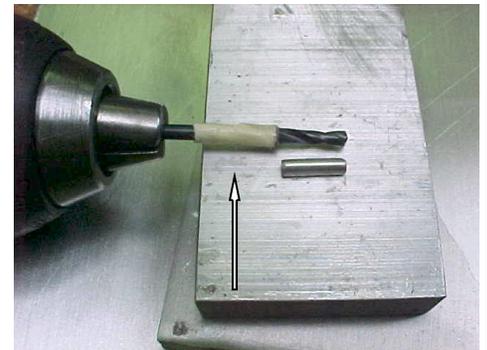
Step 1: Using the kit drill bit, drill through the sealing ring sleeve. Look carefully at the picture to get the hole at the 9 o'clock position with the oval port at the 12 o'clock position. **Important!**



Step 2: Place the drilled sleeve back into the case with the port aligned. The drilled hole should be at the 6 o'clock position. Be sure to remove any burrs.



Step 3: Put a piece of masking tape on the drill bit to make sure the hole is deep enough to allow the pin to go all the way in.



Step 4: Drill the hole....



Step 5: Install the pin



The bushing repair is on the next page. Contact Omega if you do not have this or go to the website for instructions.

Your finished repair should look like this.

Extra pins and drill bits are available. Call 9-5:00 PST